

DIXIE - NARCO, INC.
SERVICE BULLETIN # 114

Date: April 30, 1970

MODELS AFFECTED:

- a. Seventies Series Serpentine
- b. FN 408-6

ORDER AS:

B/M 155,010,100.04 Lock Support

REASON:

To Provide a Correction for "T" Handle Type Bolt-Lock Assembly when tightening of the "T" Handle (Possibly Excessively) results in a bind between threaded bolt and nut - - - the lock cannot be unlocked except with extreme difficulty or drilling out the plug lock.

Note: Correction has been made on Production Models produced on or about May 11, 1970.

KIT CONSISTS OF:

- a. One (1) A1100.26 Center Post-Brace Lock
- b. Four (4) 900,300,280.01 S/M Screw
- c. One (1) A1140.06 Reinforcement - Lock Nut
- d. One (1) A4580.05 Instruction Sheet

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Service Department

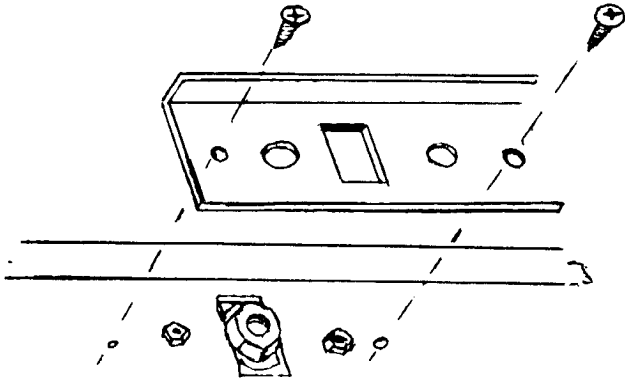


FIG. A

INSTRUCTIONS FOR INSTALLING
LOCK SUPPORT &
REINFORCEMENT FOR LOCK NUT

1. LOCATE MOUNTING HOLES BY POSITIONING PARTS ON CABINET AS SHOWN. IF METAL IS WARPED AROUND LOCK NUT (FIGURE A) FLATTEN BEFORE POSITIONING PART.
2. MARK MOUNTING HOLES ON CABINET USING EXISTING HOLES IN PARTS AS TEMPLATES.
3. REMOVE PARTS AND DRILL WITH #30 (.1285 DIA.) BIT IN FIGURE A AND WITH #3 (.2330 DIA.) BIT IN FIGURE B.
4. INSTALL PARTS WITH SHEET METAL SCREWS.

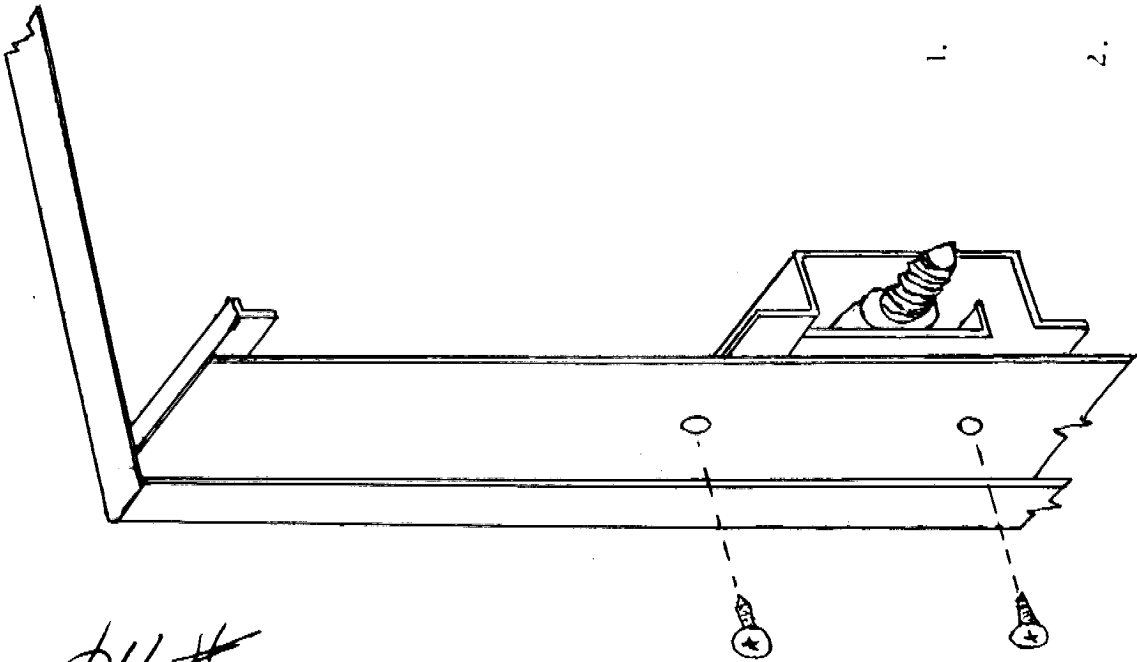


FIG. B